



Technical Bulletin

Subject: **Front Bumper License Plate Mount, Installing**

Group: **63**

Number: **98-03**

Model(s): **Jetta**

1999

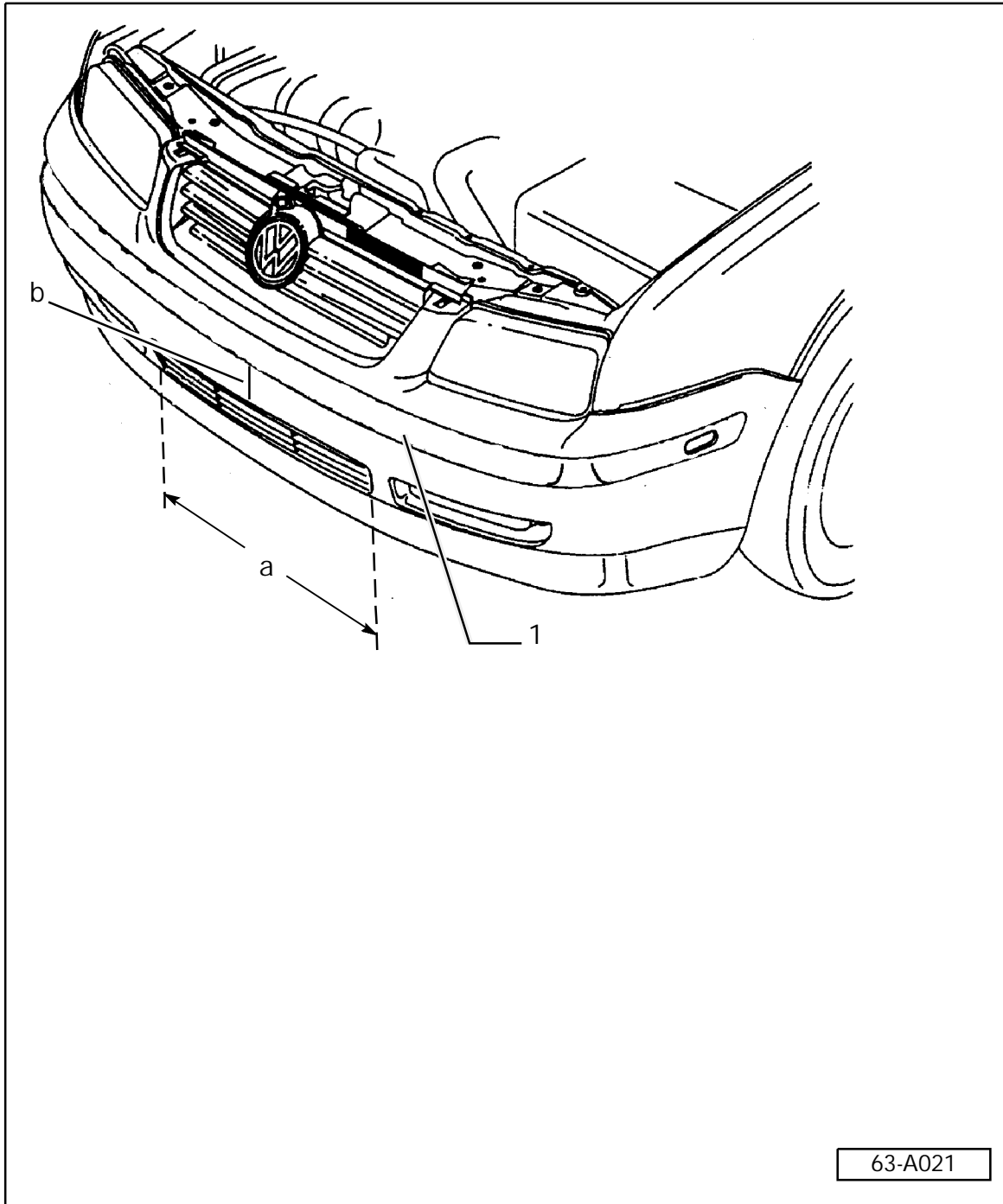
Date: **Nov. 20. 1998**

Condition

Customer requires a front bumper license plate mount.

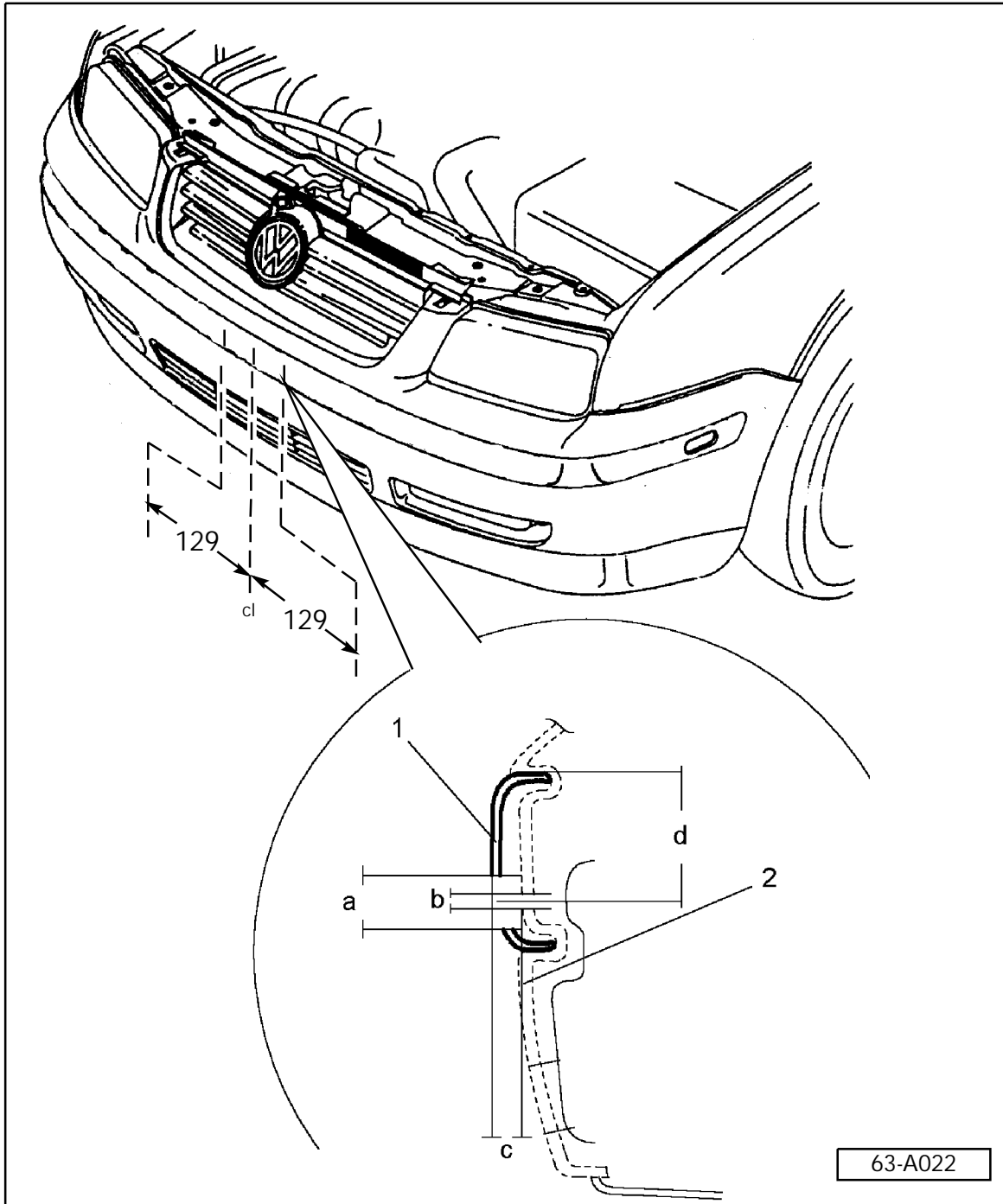
Service

When installing a front mounted license plate, use the following pages to locate and install the front license plate mount.



Front license plate mount, installing

- Measure length of lower grill (dimension -a-) and divide by 2 to get center-line -b- of lower grill.
- Mark point -b- lightly with a pencil on the bumper cover just above the lower grill.
- Locate center-line of front bumper trim strip -1- using center of VW emblem and mark -b- on bumper cover as reference points.
- Mark center-line of trim strip -1- lightly with a pencil.

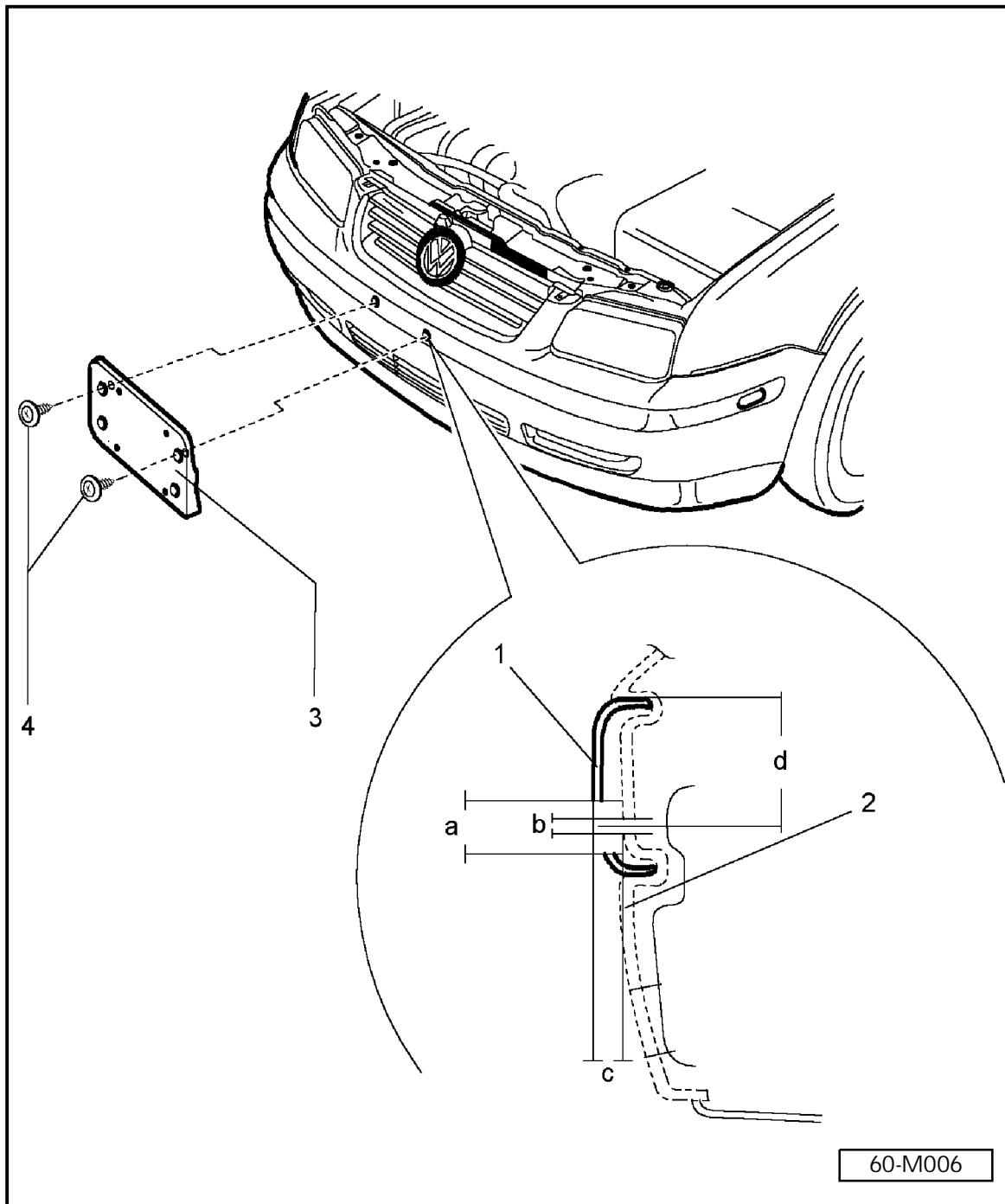


- Measure 129 mm (approx. 5.1in.) to each side of center-line of trim strip -1- and mark lightly with a pencil.
- Measure 48.5 mm (approx. 1.9 in.) from top of trim (dimension -d-) at each location and mark lightly with a pencil.
- ◆ *Dimensions are critical! Bumper cover may be predrilled (behind trim strip) with 5.0 mm (5/16 in.) holes for license plate mount.*
- Drill a 1.0 in. Dia. (approx. 25.4 mm) hole -a- through trim strip -1- at marked locations.

CAUTION!

DO NOT allow drill bit or arbor of hole saw to go deeper than 11.0 mm (0.43 in.) dimension - c- into trim strip or serious damage to the bumper cover can result.

63-A022



60-M006

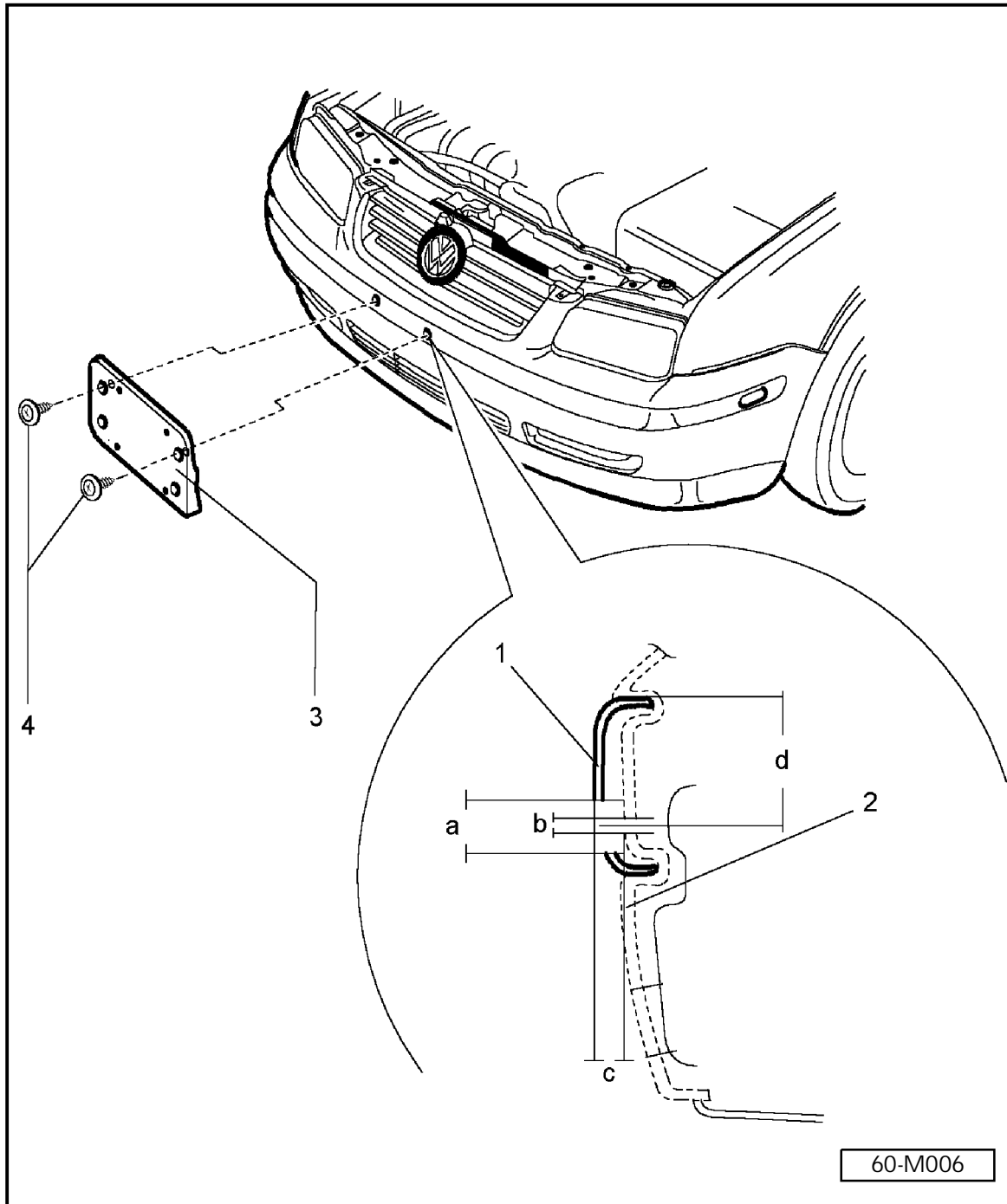
- Check bumper cover (through 1 in. Dia. holes) for pre-drilled license plate mount holes -b-.

If holes -b- are pre-drilled into bumper cover - 2- :

- Insert license plate mount through bumper trim strip -1- and snap into holes in bumper cover -2-.
- Fasten license plate mount -3- to bumper using two screws -4- in locations shown.

If holes -b- are not pre-drilled in bumper cover - 2- :

- Insert license plate mount -3- through holes in trim strip against bumper cover.
- Using license plate mount as template, mark bumper cover -2- at locations shown.
- Drill 5 mm (approx. 5/16 in.) holes -b- through bumper cover -2-.



- Insert license plate mount through bumper trim strip -1- and snap into holes in bumper cover -2-.
- Fasten license plate mount -3- to bumper using two screws -4- (M4 X 13 mm) in locations shown.